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United States
Department of
Agriculture

Agricultural
Marketing
Service

Dairy
Division

Washington, D.C.

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Dairy Plants Surveyed and Approved for USDA Grading Service

PREFACE

The dairy plants listed in this publication are periodically inspected by USDA. There are two types of USDA dairy plant approval. Those operations denoted with "P" codes (Packaging and Processing) have only partial approval and the resulting products may not be officially graded. (See page 7 for further details.) All other product codes, B, C, D, M, and S, denote products that are eligible for official grading service. Plant approval for grading service does not constitute an endorsement of product quality; however, such assurance could be achieved by official grading to meet a U.S. grade standard or a quality specification of the buyer or seller.

Plant approval is determined by unannounced inspections, conducted at least twice yearly, covering over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. The inspection criteria are outlined in "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service" (7CFR 58.101 to 58.938) administered by the Dairy Division of Agricultural Marketing Service.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Dairy Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The resident program also makes available to the plant manager the technical know-how and experience of the Dairy Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the nearest Dairy Grading Branch regional office. (See directory of offices on page 35.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each State has been assigned a two-digit number which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every 3 months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "Regulations Governing the Inspection and Grading Services of Manufactured or Processed Dairy Products", 7CFR 58.1 to 58.63.

Codes shown below denote products which are eligible for
USDA grading or inspection service at USDA-approved
dairy plants listed in this publication

Butter Products - B

B1 Butter
B2 Whipped Butter
B3 Anhydrous Milk Fat
B4 Butteroil
B5 99.8% Milk Fat from Whey Cream
B6 Concentrated Milkfat

C38 Cheese Curd

C39 Brie
C40 Camembert
C41 Feta
C42 Fontinella
C43 Port du Salut
C44 Semisoft Cheeses,
Semisoft Part-Skim Cheeses

Cheese and Cheese Products - C

C1 Cheddar
C2 Colby
C3 American (Cheddar, Colby, Granular
Curd, Washed Curd)
C4 Swiss
C5 Brick
C6 Muenster
C7 Monterey Jack
C8 Limburger
C9 Neufchatel
C10 Cream
C11 Bakers
C12 Cottage
C13 Farmers
C14 Ricotta
C15 Ricottone
C16 Blue
C17 Mozzarella, Part-Skim Mozzarella,
Low-Moisture Mozzarella, Low-
Moisture Part-Skim Mozzarella
C18 Provolone
C19 Scamorza, Part-Skim Scamorza, Low-
Moisture Scamorza, Low-Moisture
Part-Skim Scamorza
C20 Parmesan
C21 Romano
C22 Hard Grating Cheese
C23 Grated or Shredded Cheese
C24 Grated American Cheese food
C25 Dry Pasteurized Process American
C26 Dry Pasteurized Process Cheese Food
C27 Cold-Pack Cheese
C28 Cold-Pack Cheese Food
C29 Blended Dry Cheese
C30 Edam
C31 Gouda
C32 Ground Natural Cheese
C33 Caciocavallo
C34 Asiago
C35 Queso Blanco
C36 Gorgonzola
C37 Bondost

Milk and Liquid Dairy Products - M

M1 Milk
M2 Cream
M3 Whey Cream
M4 Sour Cream, Acidified Sour Cream
M5 Plastic Cream
M6 Packaged Coffee Cream
M7 Skim Milk
M8 Condensed Skim Milk
M9 Condensed Milk
M10 Sweetened Condensed Milk
M11 Evaporated Milk
M12 Buttermilk
M13 Condensed Buttermilk
M14
M15
M16 Ice Cream Mix Base
M17 Infant Formula
M18 Neutralized Buttermilk
M19 Condensed Neutralized Buttermilk
M20
M21 Canned Milk
M22 Ice Milk Shake Mix
M23

Codes shown below denote products which are eligible for USDA grading or inspection service at USDA-approved dairy plants listed in this publication.

*Plants approved for codes marked with an asterisk are subscribing to the USDA Salmonella Surveillance Program, which monitors plant control by quarterly USDA sampling and testing of product and environmental samples, together with an established system of followup in the event of a positive result.

Dry Milk Products - D

- *D1 Nonfat Dry Milk, Spray Process
- *D2 Instant Nonfat Dry Milk
- *D3 Nonfat Dry Milk, Roller Process
- *D4 Dry Whole Milk, Spray Process
- *D5 Dry Whole Milk, Roller Process
- *D6 Dry Buttermilk, Spray Process
- *D7 Dry Buttermilk, Roller Process
- *D8 Dry Cultured Buttermilk, Spray Process (formerly code S11)
- D9
- D10

Names for the following whey products were revised to be in accordance with Food and Drug Administration GRAS action dated September 4, 1981. By the FDA action, labeling of all affected products must be in conformance by July 1, 1983.

Whey and Whey Products - W

- W1 Whey (formerly code M14)
- W2 Concentrated Whey (formerly code M15)
- W3 Dry Whey (formerly code D8)
- *W4 Instant Dry Whey (formerly code D10)
- *W5 Lactose (formerly code S10)
- W6 Reduced Lactose Whey (formerly code S31)
- W7 Concentrated Reduced Lactose Whey (formerly code M23)
- *W8 Dry Reduced Lactose Whey
- W9 Reduced Minerals Whey
- W10 Concentrated Reduced Minerals Whey
- *W11 Dry Reduced Minerals Whey (formerly code S32)
- W12 Reduced Lactose and Reduced Minerals Whey
- W13 Concentrated Reduced Lactose and Reduced Minerals Whey (formerly code S38)
- *W14 Dry Reduced Lactose and Reduced Minerals Whey
- W15 Whey Protein Concentrate (formerly code M20)
- W16 Concentrated Whey Protein Concentrate
- *W17 Dry Whey Protein Concentrate (formerly code S33)

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Specialty Products - S

- *S1 Dry Whey-Buttermilk Blend
- *S2 Dry Whey-Skim Milk Blend
- *S3 Dry Dairy Blend
(All Dairy Ingredients)
- *S4 Dry Dairy Blend (With Cereal
Ingredients)
- *S5 Calcium Reduced Dry Skim Milk
- *S6 Dry Cream Substitute
- *S7 Dry Nondairy Foods
- *S8 Dry Cultured Cream
- *S9 Instant Diet Foods
- S10
- S11
- *S12 Margarine
- *S13 Dry Malted Milk
- S14 Condensed Infant Formula for Drying
- *S15 Dry Infant Formula
- S16 Yogurt
- *S17 Dry Yeast
- *S18 Dry Mix Base for Frozen Desserts
- S19 Dairy Topping
- S20 Nondairy Topping
- S21 Pudding
- *S22 Dry Skim Milk Modified with Calcium
Hydroxide and Disodium Phosphate
- *S23 Dry Modified Whey-Caseinate Blend
- S24 Whey-Soy Drink Mix
- *S25 Dry Whey-Soya-Caseinate Blend
- *S26 Dry Neutralized Buttermilk
- *S27 Dry Skim Milk-Buttermilk Blend (formerly code D9)
- *S28 Dry Whey Caseinate Blend
- *S29 Dry Whey-Soya Isolate Blend
- *S30 Dry Whey-Soya-Vegetable Fat Blend
- S31 Dry Whey-Caseinate-Skim Milk Blend
- S32 Rennet Treated, Calcium Reduced Dry Skim Milk
- S33
- S34 White Sauce Mix
- *S35 Extruded Yeast-Soya Blends
- *S36 Dry Yeast-Whey Blends
- *S37 Dry Yogurt
- S38
- S39 Dairy Dips, Nondairy Dips

Codes shown below denote processing or packaging operations which meet USDA requirements for facilities and sanitation. Approval is limited to the designated kind of operation, and does not constitute eligibility for grading of finished products from such operation, unless the bulk dairy products or source ingredients for packaging or processing are made by a USDA-approved plant. (See pages 4, 5, and 6 for codes indicating products eligible for USDA grading.)

If official inspection or grading service will be required on a "P" code product, the USDA Regional Supervisor should be contacted prior to manufacturing the product. Arrangements will be needed for assurance that dairy ingredients were made by a USDA-approved plant.

The USDA Salmonella Surveillance Program is not applicable to dry products made by approved "P" code packaging and processing operations. Since the products are not eligible for official inspection or grading service (unless special arrangements are made), there is no USDA monitoring of the plants' performance with respect to Salmonella control.

Packing and Processing - P

- P1 Packaging of Butter
- P2 Canning of Butter
- P3 Packaging of Nonfat Dry Milk
- P4 Packaging of Instant Nonfat Dry Milk
- P5 Packaging of Dry Whole Milk
- P6 Packaging of Dry Infant Formula
- P7 Packaging of Dry Cream Substitute
- P8 Packaging of Diet Food
- P9 Manufacturing of Pasteurized Process Cheese
- P10 Packaging of Cheese
- P11 Packaging of Dry Egg Solids Mix
- P12 Packaging of Dry Meat Loaf Mix
- P13 Manufacturing of Butteroil
- P14 Drying of Grated or Shredded Cheeses
- P15 Packaging of Dry Dairy Blend
- P16 Dry Blending and Packaging of Eggnog
- P17 Blending and Packaging of Dry Food Products
- P18 Drying of Whey Caseinate Blend
- P19 Manufacturing and Packaging of Cold-Pack Cheese and Cold-Pack Cheese Food
- **P20 Manufacturing and Packaging of Margarine
- **P21 Manufacturing and Packaging of Whipped Margarine
- P22 Conversion of Casein and Drying of Caseinate
- P23 Drying of Pasteurized Process Cheese and Cheese Food
- P24 Packaging of Pasteurized Process Cheese and Cheese Food
- P25 Smoking and Repackaging of Pasteurized Process Cheese
- P26 Processing of Starch
- P27 Dehydrating and Packaging of Cottage Cheese
- P28 Manufacturing and Packaging of Liquid Infant Formula
- P29 Concentrating and Drying of Whey

**Manufactured from Vegetable Oil. (Margarine made with animal fat ingredients is under inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ALABAMA-01</u>			
22	M & T Cheese Co., Inc.	Uniontown	C3 M3
<u>ARIZONA-04</u>			
15	United Dairymen of Arizona	Tempe	B1 B6 C3 D1 P1
<u>ARKANSAS-05</u>			
12	Hills Valley Foods, Inc.	Batesville	C1 C3 C7 M3
336	Kraft Foods	Berryville	C3 C7 M2 M3
180	Mid-America Dairymen, Inc.	Siloam Springs	M1
60	Sugar Creek Foods	Russellville	B1 P1
	Div. of Beatrice Foods Co.		
<u>CALIFORNIA-06</u>			
939	Alum Rock Cheese Co.	Gustine	C3 C17
649	California Coop. Creamery	Petaluma	B1 M9 D1 D6
720	California Milk Producers	Artesia	B1 C1 C7 D1 M2 M8
05	Carnation Co.	Bakersfield	C1
36	Carnation Co.	Gustine	M11
2988	Consolidated Dairy Products	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	*Dairyman's Coop. Cry. Assn.	Tulare	B1 C3 D1 D6 P1 S3 W2 W3
31	Danish Cry. Assn.	Fresno	B1 D1 D6 P1
4780	De Kaas Fabriek	Manteca	C3 C7
260	Farmdale Creamery	San Bernardino	C1 C7
219	Foremost Foods Co.	Hughson	B1 D1
33	Foremost Foods Co.	Lemoore	C17
541	Foremost Foods Co.	Loleta	M2
2401	Foremost Foods Co.	Willows	D1 D6 M2 M9
3500	Gardenia Cheese	Southgate	C14 C17
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1 D6
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6
10	Knudsen Corp.	Los Angeles	B1
311	Knudsen Corp.	Tipton	B1 D1
	Dairy and Food Products Div.		
53	Knudsen Corp.	Modesto	D1 M2
	Dairy and Food Products Div.		

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06 (Con.)</u>			
25	Knudsen Corp. Dairy and Food Products Div.	Visalia	D1
65	Leprino Foods	Newman	C17 C3
69	Leprino Foods	Tracy	C17
858	Real Fresh Milk	Visalia	P9 M21
748	San Joaquin Valley Dairymen	Los Banos	B1 D1 D6 M9 P1
1738	San Joaquin Valley Dairymen	Newman	B1 D1 D6 M2
578	Sonoma Mission Creamery	South San Francisco	B1 D6
1302	Wilsey Bennett Co.	San Francisco	P1
44	Wilsey Foods Co.	City of Commerce	P1
<u>COLORADO-08</u>			
128	Beatrice Foods Co.	Denver	B1 P1 M12
56	Leprino Foods	Denver	C14 C17
<u>CONNECTICUT-09</u>			
111	Agri-Mark, Inc.	Newington	B1 D1 D2 D4 D6 M2 M6 M8 S19
<u>GEORGIA-13</u>			
080	Atlanta Dairies Coop.	Carrollton	C3 M3
<u>IDAHO-16</u>			
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 C3 D1 D6 P1 W3
18	EE-DA-HOW Specialties	Jerome	P23
46	Kraft Foods	Blackfoot	C3 C7 C17 M3
47	Kraft Foods	Carey	C3 M3
50	Kraft Foods	Ririe	C2 C5 C6 C7
52	Kraft Foods	Rupert	C3 C4 M3
59	Nelson Ricks Creamery	Rexburg	C1 C7
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3 M3
71	Swift & Company	Twin Falls	B3 B5 C3 C7 C17 M3
3	Swiss Village Cheese Co.	Nampa	C3 C7
11	Western Food Processing	Idaho Falls	S4 S6 S8 P23 P24
76	Western General Dairies	Idaho Falls	B1 C3 D1 D4 D6
60	Ward's Cheese	Richfield	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17</u>			
65	Berkshire Foods, Inc.	Chicago	P1
2650	Carnation Co.	Jacksonville	P7 S6
79-M	Cloud Machine Co.	Skokie	P4 P7
267	Dean Foods	Pecatonica	P7 P17 S6
135	Dean Foods	Rockford	C11 P7 S6 S39 W2
	Kalva Corporation	Gurnee	S18
559	Kolb-Lena	Lena	C1 C2 C4 C39 C40 C41
561	Kraft Foods	Galena	C3 C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
185-M	Lauritzem and Co.	Wheeling	P8 P11 P12 P15 P17
205	Milnot Co.	Litchfield	B1
127-M	Minonk Dairy, Inc.	Minonk	C4 M2 M3
582	Nauvoo Milk Products Inc.	Nauvoo	C16
55-M	Preferred Milks, Inc.	Chicago	S1 S2 S3 S4 S25 S28 S30
511	Tate Cheese Co.	Valley City	P9 P10
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18</u>			
1511	Assoc. Milk Producers, Inc.	Denver	M1
1513	Assoc. Milk Producers, Inc.	Warsaw	C3 M3
1506	Birdens Reload Station	Sheridan	M3
61	Dairy Farm Products Goshen Milk Div.	Goshen	D1 D6 M2 M8 M9 M13
1123	Dairy Farms Products Co. Muncie Butter Div.	Muncie	B1 M12 P1
119	Dale Cheese Co.	Dale	C3 C6 C16 M3
1532	Deutsch Kase Haus	Middlebury	C2 M3
95	Graham Cheese Corp.	Elnora	C1 C2 C3 M3
65	New Paris Cry. Co.	New Paris	B1 M1 M2
679	Pet, Inc.	Angola	M1
1472	Salem Cheese and Milk Co.	Osgood	M1
962	Salem Cheese and Milk Co.	Salem	C3 M3 W2
<u>IOWA-19</u>			
346	Allerton Manufacturing Co.	Allerton	S5
306	Assoc. Milk Producers, Inc.	Arlington	B1 C10 D1
71	Assoc. Milk Producers, Inc.	Festina	M1
118	Assoc. Milk Producers, Inc.	Jesup	D1 D6 M1 M2 M13 W3
30	Assoc. Milk Producers, Inc.	Kimballton	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Con.)</u>			
105	*Assoc. Milk Producers, Inc.	Mason City	D2 P3 P4
55	Assoc. Milk Producers, Inc.	Ryan	M1
296	Assoc. Milk Producers, Inc.	Sanborn	C1 M2 M3 W2
96	*Assoc. Milk Producers, Inc.	Sibley	D1 D2 M2
5	Assoc. Milk Producers, Inc.	Whittemore	M1
12	Bancroft Coop. Cry.	Bancroft	M1
16	Bremer Coop. Cry Co.	Waverly	M1
21	Calhoun Coop. Cry.	Lansing	M1
23	Carnation Company (North Plant)	Waverly	D2 P4 P7 P8 S6 S9
25	Carnation Company (South Plant)	Waverly	D2 P4 S6
299	Everts Milk Route	Holland	M1
35	Farmers Butter & Dairy Coop.	Fredericksburg	B1 C1 C3 D1 D6 W2
319	Farmers Coop. Cry. Co.	Greeley	M1
7	Gunder Coop. Cheese Factory	Postville	C3 M3 W1
96	*H. J. Heinz	Sibley	P4
304	Kesley Coop. Cry.	Kesley	M1
214	Lake Mills Coop. Cry.	Lake Mills	M1
	Land O'Lakes	Hudson	P20 S12
28	Ludlow Community Dairy, Inc.	Waukon	C3 M3
666	Meinerz Creamery Co.	Cedar Rapids	M1
77	Meinerz Creamery Co.	Preston	C1 C17 C18 C21 M2 M3 W2
344	Meinerz Creamery Co.	Sully	M1
305	Meinerz Cry. of Iowa	Fredericksburg	B1 C1 C17 D6 W2
79	Mid-America Dairymen, Inc.	Brayton	M1
106	Mid-America Dairymen, Inc.	State Center	C3 M3
292	Mid-America Dairymen, Inc.	Sully	M1
91	Oran Coop. Cry.Co.	Oran	M1
314	Potter Siding Coop. Cry. Co.	Tripoli	B1 M1
99	Schley Cheese Co.	Cresco	C3 M3 W1
326	Stacyville Coop. Cry. Assn.	Stacyville	M1
	Swiss Valley Farms	Corydon	M1
287	Swiss Valley Farms (Terminal Street)	Dubuque	M1
22	Swiss Valley Farms	Hopkinton	C1 M3
328	Swiss Valley Farms	Knoxville	M1
89	Swiss Valley Farms	Luana	C1 C4 C10 M2 M3 W3
288	Swiss Valley Farms	Maquoketa	D1 D6 M8
	Swiss Valley Farms	St. Olaf	P10
61	Swiss Valley Farms	Waterloo	M1
76	Swiss Valley Farms	Waverly	M1
107	Twin County Dairy, Inc.	Kalona	C1 M3
34	Wapsie Valley Cry., Inc.	Independence	C3 C7 M3 W2 W5 W7

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Con.)</u>			
196	Wisconsin Dairies Coop.	Cresco	D1 M2 P10
302	Wisconsin Dairies Coop.	Decorah	C3 M3 W2
294	Wisconsin Dairies Coop.	Waukon	B1 D1 D6 S3 W3 W17
<u>KANSAS-20</u>			
102	All Star Dairy	Garnett	C17 M3
461	Assoc. Milk Producers, Inc.	Hillsboro	C1 D1 M3 M15
105	Atwood Cheese, Inc.	Atwood	C1 M3
126	Bit O'Gold Cheese, Inc.	Wamego	C1 M3
149	Central Kansas Cheese Co., Inc.	Hoisington	C3 M3
180	Dwight-Alma Dairy Products	Alma	C1 M3
	Mid-America Dairymen, Inc.	Ellis	M1
351	Mid-America Dairymen, Inc.	Erie	M1
120	Mid-America Dairymen, Inc.	Ottawa	M1
350	*Mid-America Dairymen, Inc.	Sabetha	B1 D1 D6 M2 M7 M8 P1
375	Pioneer Cheese Co.	Moundridge	C1 M3
300	Mattox Milk	Oswego	M1
	Transfer Station		
428	Sekan Cheese Co.	Girard	P9
<u>KENTUCKY-21</u>			
201	Adair Cheese Co.	Columbia	M1
215	Armour Creameries	Elizabethtown	C1 C2 C3 M3
236	Armour Creameries	Springfield	B1 D1 D6 M8 M9 P1 S26
214	Bel Cheese Co.	Leitchfield	C3 M3
234	Carnation Co.	Campbellsville	M1
222	Carnation Co.	Maysville	M11
228	Carnation Co.	Somerset	M1
223	Cudahy Co.	Harrodsburg	C17 C18 M3
230	Cudahy Co.	Russell Springs	M1
20	Dairyman's, Inc.	Louisville	D1 M2 M8
204	Dairymen's, Inc., Mfg. Division	Glasgow	C1 C17 M3 W1
208	Dairymen's, Inc., Mfg. Division	Glasgow	D8
212	Eagle Pass Cheese Co.	Albany	C3 M3
206	Express Foods Co., Inc.	Louisville	D6 P22 S1 S2 S3 S4 S7 S23 S28 S29 W3
209	Hamer Reload Station	Summer Shade	M1
217	Hart Cauty Cry.	Horse Cave	C3 M3
203	Kraft Foods	Lawrenceburg	C3 M1 M3
205	N. F. O.	Edmonton	M1
233	Spears Milk Service	Taylorsville	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>KENTUCKY-21 (Con.)</u>			
211	Sugar Creek Foods	Louisville	B1 B2 B3 M18 M19 P1
	Div. of Beatrice Foods		
013	Tincher Transfer Station	Paris	M1
<u>LOUISIANA-22</u>			
1	Dairymen Inc., Gulf Milk Div.	Franklinton	B1 B6 C3 C10 C17 D1 M3 M8
	Gulf Dairy, Inc.	Kentwood	C3 M3
<u>MARYLAND-24</u>			
19	*Maryland-Virginia Milk Prod. Assn.	Laurel	B1 B3 D1 D6 M8 P1
47	Tableland Milk Prod., Inc.	Oakland	M1
<u>MASSACHUSETTS-25</u>			
18	Agri-Mark, Inc.	W. Springfield	D1 M2 M8
<u>MICHIGAN-26</u>			
608	Constantine Coop. Cry.	Constantine	B1 D1 D4 D6 M1 M2
436	Frigo Cheese Corp.	Carney	C17 C18 C20 C34 M1 W2
303	Kalamazoo Cry. Co.	Kalamazoo	B1 D1 D4 D6 M1 M2 M9
117	Kraft Foods	Clare	C2 M3
137	Kraft Foods	Pinconning	C1 C2 C5 C6 C7 M3
548	Mead-Johnson & Co.	Zeeland	P6 S14
123	Michigan Milk Producers Assn.	Ovid	B1 D1 D4 D6 M1 M2 M9 M12
380	Michigan Producers Dairy Co.	Adrian	M1 M2 M7 M8 M9
242	Michigan Producers Dairy Co.	Sebewaing	B1 D1 D4 D6 M1 M2 M9
152	Pet, Inc.	Charlotte	M1
17	Pet, Inc.	Wayland	S6
765	Peters Pak	Grand Rapids	B2 P1
433	Remus Coop. Cry. Co.	Remus	B1 D7
611	Ross Laboratories	Sturgis	P28
783	Win Schuler's, Inc.	Marshall	P9
258	Wyeth Laboratories	Mason	P28

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27</u>			
064	Almelund Cry. Co.	Almelund	M1
597	Annandale Coop. Cry. Assn.	Annandale	B1 M1 M7 M12
078	Assoc. Milk Producers, Inc.	Bagley	M1
613	Assoc. Milk Producers, Inc.	Clarkfield	C3 M3 S3 W3
660	Assoc. Milk Producers, Inc.	Duluth	M1
113	Assoc. Milk Producers, Inc.	Eagle Bend	M1
384	Assoc. Milk Producers, Inc.	Hinckley	M1
246	Assoc. Milk Producers, Inc.	Lake Benton	M1
476	*Assoc. Milk Producers, Inc.	New Prague	D1 M2
031	*Assoc. Milk Producers, Inc.	New Ulm	B1 B2 D1 D6 M13 M18 P1
515	Assoc. Milk Producers, Inc.	Owatonna	M1
004	Assoc. Milk Producers, Inc.	Palisade	M1
506	Assoc. Milk Producers, Inc.	Paynesville	C1 C2 C3 D1 M2 M3 W3
366	Assoc. Milk Producers, Inc.	Pelican Rapids	M1
309	Assoc. Milk Producers, Inc.	Pierz	M1
355	Assoc. Milk Producers, Inc.	Rochester	C1 C2 C3 C7 M3 W1
218	Atwater Creamery Co.	Atwater	B1 M1 M7 M12
610	Big Stone Cheese Factory, Inc.	Canby	M1
360	Bluffton Coop. Cry. Assn.	Bluffton	B1 M1 M7 M12
293	Bock Coop. Cry.	Bock	M1
046	Bongards Creameries	Bongards	B1 C1 C2 C6 C7 M15 P9 S3 S4 W3 W5 W6
489	Brooten Coop. Cry. Assn.	Brooten	M1
301	Buckman Farmers Coop. Cry. Assn.	Buckman	M1 M7
267	Cass-Clay Cry., Inc.	Waubun	M1
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1
138	Clarks Grove Coop. Cry.	Clarks Grove	M1
490	Cold Spring Coop. Cry. Assn	Cold Spring	B1 M1 M7 M12
229	Community Creamery	Lake Bronson	B1 M18
139	Conger Coop. Cry. Co.	Conger	M1
282	Corvuso Cry. Co.	Cosmos	M1
041	Cromwell Coop. Cry. Assn.	Cromwell	B1 M1 M12
659	Dairyland Products	Savage	P15 P17
361	Dalton Coop. Cry. Assn.	Dalton	M1
285	Dassel Coop. Dairy Assn.	Dassel	M1 M7
653	Delmark Co., Inc. (The)	Minneapolis	P3 P4 P11 P12 P15
391	Edgerton Coop. Cry.	Edgerton	M1
549	Elgin Coop. Cry. Assn.	Elgin	C1 C3 C7 M3 W1
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1
302	Elmdale Creamery Assn.	Bowlus	M1
393	Erskine Cry. Assn.	Erskine	M1
652	F&A Cheese Co.	Bertha	M1
433	Fairfax Coop., Cry. Assn	Fairfax	M1
830	Farmers Butter & Dairy Coop.	Owatonna	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
	MINNESOTA-27 (Con.)		
247	Farmers Coop. Cry. Assn.	Balaton	M1
377	Farmers Coop. Cry. Assn.	Goodridge	M1
060	Farmers Coop. Cry. Assn.	Montevideo	M1
294	Farmers Coop. Cry. Co.	Foreston	M1
405	Farmers Cry.	Cyrus	B1 M12
288	*First District Assn.	Litchfield	C1 M1 M2 M3 M7
225	First District Assn. (Sunburg Branch)	Sunburg	B1 M1 M2 M12
303	Flensburg Coop. Cry. Assn.	Flensburg	M1
582	Fremont Coop. Cry. Assn.	Utica	M1
143	Geneva Coop. Cry.	Geneva	M1
020	Gilman Coop. Cry.	Gilman	B1 M1 M7 M12
257	Glencoe Butter & Produce Assn.	Glencoe	C1 C10 C38 M2 M14 W2
124	Granger Farmers Coop. Cry. Assn.	Granger	M1
271	Grygla Coop. Cry.	Grygla	M1
583	Hart Creamery Assn.	Rushford	M1
435	Hector Farmers Coop. Cry.	Hector	M1
518	Hope Coop. Cry. Assn.	Hope	B1 M7 M12
191	Houston-Money Creek Coop. Cry.	Houston	C3 M3 W1
548	Inter-Lake Coop. Assn.	Browns Valley	M1
240	Kilkenny Cry. Assn.	Kilkenny	M1
502	Kraft Inc.	Melrose	C2 C5 C6 C7 C16 C17 M3 W2
630	Kraft Inc.	R.R., Melrose	C2 C3 C4 C5 C6 C20 M3 M15
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	M1 M7 M12
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1
107	*Land O'Lakes, Inc.	Alexandria	D1 M2 M7
547	*Land O'Lakes, Inc.	Browerville	B1 D1 D6 P1
192	Land O'Lakes, Inc.	Caledonia	M1
202	Land O'Lakes, Inc.	Dalbo	C3 M3 W2
443	Land O'Lakes, Inc.	Faribault	C1 M1 M3 W2 W3
398	*Land O'Lakes, Inc.	Fosston	D1 M2
448	*Land O'Lakes, Inc.	Luverne	D1 D4 M2
298	Land O'Lakes, Inc.	Milaca	M1 M2 M7
085	*Land O'Lakes, Inc.	Mountain Lake	B1 D1 D2 D6 P1
369	*Land O'Lakes, Inc.	Perham	C1 C2 D1 D8 M3
385	*Land O'Lakes, Inc.	Pine City	D1 D6 M1 M2 M8 S2 S3 S28 S40
156	Land O'Lakes, Inc.	Pine Island	C1 M3 S3 W2 W3
588	Land O'Lakes, Inc.	Rollingstone	M1
451	Land O'Lakes, Inc.	Roseau	M1
130	Land O'Lakes, Inc.	Spring Valley	D1 D6 D8 M1 M2 S1 S2
305	Lastrup Coop. Cry.	Lastrup	M1
324	LeRoy Coop. Cry. Assn.	LeRoy	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Con.)</u>			
242	LeSueur Cheese Co., Inc.	LeSueur	C1 M3 W2
082	Leonard Coop. Cry. Assn.	Leonard	M1
306	Little Rock Coop. Cry. Co	Royalton	B1 M1 M7 M12
543	Long Prairie Cry. Assn.	Long Prairie	M1
570	Maple Island, Inc.	Stillwater	D4 M16 S14 S15 S18 S24 S25 S28 S29 S30
148	Maple Island, Inc.	Wanamingo	D1 D2 D4 P3 P4 P5 P6 S3 S14 S15 S18
353	Marigold Foods, Inc.	Rochester	M2 M4 W1
399	McIntosh Coop. Cry. Assn.	McIntosh	M1
519	Medford Cry. Assn.	Medford	M1
499	Meire Grove Coop. Dairies Assn.	Melrose	M1
530	Mid-America Dairymen, Inc.	Benson	M1
533	Mid-America Dairymen, Inc.	Bertha	D8 M1
093	Mid-America Dairymen, Inc.	Farmington	C12 M2 M4 M8 M10 M15 M16 S16 S19 W3
367	Mid-America Dairymen, Inc.	Fergus Falls	C1 M3 W2
135	Mid-America Dairymen, Inc.	Twin Lakes	M1
260	Mid-America Dairymen, Inc.	Winsted	C3 M3 M15 W5
484	*Mid-America Dairymen, Inc.	Winthrop	B1 D1 D6 P1 W3
646	Mid-America Dairymen, Inc.	Zumbrota	C1 C3 M3 M23 S3 S4 S23 W2 W3 W5 W7
108	Millerville Coop. Cry. Assn.	Brandon	B1 M1 M7
407	Modern Craftmen's Milk Assn.	Glenwood	M1
287	Modern Craftmen's Milk Assn.	Watkins	C1 M3 W2 W5 W6 W7
639	National Farmers Organization	Sauk Centre	M1
110	Nelson Cry. Assn.	Nelson	M1
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	D1 D6 S3 S23 S28 S30 W3
585	Nodine Coop. Cry. Assn.	Dakota	M1
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
636	Pace Dairy Foods Co.	Rochester	P9 P10
372	Perham Coop., Cry. Assn.	Perham	B1 M1 M7 M12
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 C1 D3
300	Princeton Coop. Cry.	Princeton	M1
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	B1 M1 M12
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Con.)</u>			
587	Ridgeway Foods, Inc.	Houston	C1 M3
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D6 D9 M8 M13 S3 S4 S5 S25 S26 S28 S29 W3
584	Schumacher Milk Transfer Station	Lewiston	M1
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
251	Southwestern Minnesota Dairy Assn.	Russell	M1
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1
635	Stauffer Chemical Company	Rochester	P15 P17 S4
615	Sugar Creek Foods Div. of Beatrice Foods Co.	St. Paul	P1
314	Swanville Coop. Cry.	Swanville	M1
109	Swiss Valley Farms	Hokah	M1
444	Treasure Cave, Inc.	Faribault	C16
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 C3 C17 M1 M7 M12
315	Upsala Coop. Cry. Assn.	Upsala	M1
374	Urbank Coop. Cry. Assn.	Parkers Prairie	B1 M1 M7
114	Valley Cry. Assn.	Garfield	M1
264	West Lynn Coop. Cry.	Hutchinson	M1
594	Wilson Coop. Cry. Assn.	Winona	M1
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1
126	Wisconsin Dairies Coop.	Mabel	M1
127	Wisconsin Dairies Coop.	Preston	D1 D4 D6
128	Wisconsin Dairies Coop.	Preston	P5 P8 P15 W17
<u>MISSISSIPPI-28</u>			
12	Cooper Cheese Co.	Brooksville	C3 M3
20	McClendon Cheese Co.	Newton	C3 M3
31	McClendon Cheese Co.	Booneville	C3 M3
<u>MISSOURI-29</u>			
	Assoc. Milk Prod., Inc.	King City	M1
032	Assoc. Milk Prod., Inc.	Mansfield	C1 M3
031	Assoc. Milk Prod., Inc.	Mt. View	C1 C3 C7 M3 P10
144	Clearfield Cheese Co.	Clinton	P9
207	Foremost Dairies, Inc.	Springfield	M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29 (Con.)</u>			
201	Foremost Foods Co.	Joplin	M2
228	Greenfield Cheese Co.	Greenfield	C1 M3
301	Kahoka Cheese Co.	Kahoka	C1 C3 C7 M3 P10
	Kraft, Inc.	Springfield	M8
513	*Mid-America Dairymen, Inc.	Cabool	M1 M2 M8
516	Mid-America Dairymen, Inc.	Chillicothe	C3 C8 C17 M1 M2 M3 M8
519	*Mid-America Dairymen, Inc.	Eldorado Springs	M2
519	*Mid-America Dairymen, Inc.	Eldorado Springs	M1
183	Mid-America Dairymen, Inc.	Emma	C1 C4 M2 M3
522	Mid-America Dairymen, Inc.	Kirksville	C1 M3
528	*Mid-America Dairymen, Inc.	Lebanon	M1
414	*Mid-America Dairymen, Inc.	Monett	C1 D1 M3 S5
533	Mid-America Dairymen, Inc.	Mt. Vernon	C1 M3
532	Mid-America Dairymen, Inc.	Seymour	M1
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6 M1 M2 M8 M13 S5
424	Milnot Co.	Seneca	B1 M2 M11 M17
483	Perryville Cheese Co.	Perryville	C1 C3 C5 M3
495	Pet, Inc.	Neosho	M2 M11
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 M2 M12 P1
597	Schreiber, L.D. Cheese Co., Inc.	Carthage	P9 P10
596	Schreiber, L.D. Cheese Co., Inc.	Monett	P9
331	Worrel Transport	Mt. Grove	M1
<u>NEBRASKA-31</u>			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	M3 W2
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C17 C18 M3
216	Dodge Dairy Products, Inc.	Dodge	C1 C17 M3
224	Kraft Foods	O'Neill	C1 M3
93	Leprino Foods Co.	Chappell	C17 M2 M3
231	Mid-America Dairymen, Inc.	Grand Island	M1
	Mid-America Dairymen, Inc.	Lincoln	M1
67	*Mid-America Dairymen, Inc.	Norfolk	B1 B2 D1 D6 M13 P1
58	Mid-America Dairymen, Inc.	Superior	C17 M2 M3 W3 W5
202	Neu Cheese Company	Hartington	C1 C2 C7 C14 C15 C30 M3
74	Newman Grove Cry. Co.	Newman Grove	C17 M2 M3
	Newman Grove Cry. Transfer	Creston	M1
222	Orchard Dairy Products	Orchard	C1 C7 M3 S4 S28
146	Ord Cheese Co.	Ord	C1 M3
114	Oxford Cheese Corp.	Oxford	C17 C18 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31 (Con.)</u>			
43	Ravenna Cheese Co., Inc.	Ravenna	C1 C17 M3
212	West Point Dairy Products, Inc.	West Point	B1 M18 P1
236	Otto Welke Transfer	Springview	M1
<u>NEVADA-32</u>			
01	Model Dairy	Reno	C1 C7
<u>NEW JERSEY-34</u>			
243	Northfield Cheese Company	Northvale	P9
<u>NEW YORK-36</u>			
0021	Bon-Ton Foods	Mamaroneck	P1
8608	Carnation Co.	South Dayton	M11
0329	Crowley's Milk Co, Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese Co., Inc.	Cuba	C1 C17 D8 M3
8222	Dairylea Coop., Inc.	Adams	C1 M3 P10
5630	Dairylea Coop., Inc.	Oneida	B1 D1 D6 M1 M2 M7 M8 M9 M13 P1
1563	Dairylea Coop., Inc.	Vernon	D1 M1 M2 M7 M8 M9
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
2631	Elmhurst Milk & Cream Co., Div. of Prattsbury Cry. Co.	Prattsburg	B1 D1 M8
8279	Emkay Trading Corp.	Arcade	C9 C10 C11
3979	Empire milk Corp.	Hartlot	C17 M3
4127	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 D1 M4
2323	Kraft Foods	Canton	C1 M3 M15
8610	Kraft Foods	Lowville	C1 M15
2500	Leprino Cheese Co.	Horseheads	C17 M3 M15
3849	Lucille Farm Products of Heuvelton, Inc.	Heuvelton	C1 C14 C17 C18 C41
8620	McCadam Cheese Co., Inc.	Chateaugay	C1 C6 M3 M15
0344	McCadam Cheese Co., Inc.	Heuvelton	P10
3417	Northeast Dairy Coop Fed., Inc.	Frazer	B1 M1 M2
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 D1 D4 D6 M1 M2 M8 M11 M13 P1
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 D6 M8
1548	Queens Farms Dairy, Inc.	Pierrepoint Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
0348	Queensboro Farm Products	Canastota	B1 D1 M1 M8

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEW YORK-36 (Con.)</u>			
323	Sorrento Cheese Co., Inc.	Buffalo	C14 C15 C17 M3 W3
9077	Zenith-Godley Co., Inc.	New York	P1
<u>NORTH CAROLINA-37</u>			
77	Ashe County Cheese, Inc.	West Jefferson	C1 M3
01	Cabarrus Cry. Co., Inc.	Concord	B1
76	Carnation Co.	Statesville	M11
<u>NORTH DAKOTA-38</u>			
8	Bottineau Coop. Cry.	Bottineau	B1
5	Capital City Foods Co., Inc.	Bismarck	C3 M3
26	Cass-Clay Cry., Inc.	Edgeley	M1
25	*Cass-Clay Cry., Inc.	Fargo	B1 C12 D1 D6 M2 P1 S2
15	Cass-Clay Cry., Inc.	Jamestown	M1
29	Cass-Clay Cry., Inc.	New Salem	M1
19	Dickinson Cheese Co., Inc.	Dickinson	C1 M3 W1
21	Drake Coop. Cry.	Drake	M1
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1 M2
92	Emmons Co. Cheese Co.	Strasburg	C3 M3
45	Hazen Cheese Co., Inc.	Hazen	M1
46	Hebron Coop. Cry.	Hebron	M1 M2
53	Lakota Cheese Co., Inc.	Lakota	C1 M3
106	LaMoure Transfer Station	LaMoure	M1
82	Land O'Lakes, Inc.	Oakes	M1
111	Marolf Dakota Farms Cheese Co., Incorporated	Regent	M1
112	Medina Cheese Co.	Medina	C1 M3
104	Peterson Creamery	Williston	B1 M1
89	Selfridge Cheese Co., Inc.	Selfridge	C3 M3 W1
105	Tri-County Weighing Assn., Inc.	Wishek	M1
96	Tuttle Dairy Prod., Inc.	Tuttle	C3 M3
4	Valley Dairy Products, Inc.	Beach	C3 M3
94	Winger Dairies, Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C1 M3
31	Woeste Creameries, Inc.	Glen Ullin	B1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>OHIO-39</u>			
20	Amfac-Food, Inc. Fisher Cheese Co., Div.	Wapakoneta	P9
155	L. K. Baker Co.	Galena	S6 P17
40	Beatrice Foods Co.	New Bremen	D1 D4 D8 M1 M2 M8
211	Biery Cheese Co.	Louisville	P10
101	Brewster Dairy	Brewster	C2 C3 C4 M3 W1 W2
36	Cloverland Dairy	Flushing	B1 B2 P1 M12
125	Dairy Farms Products Co. Dayton Milk Div.	Dayton	M1 M2 M7 M8
28	Dairy Farms Products Co. Orrville Milk Div.	Orrville	B1 D1 D4 D6 M1 M2 M7 M8 M13 P2
87	Defiance Milk Prod. Co. (The) Div. of Diehl, Inc.	Defiance	M1 M2 M8 M9 M11 S6 S7 S20
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	D1 M1 M2 M7 M8
903	Holmes Cheese Co.	Millersburg	C4 M3 W1 W2
154	IAM, Inc.	Perrysburg	P7
110	Miceli Dairy Products	Cleveland	C14 C17 C18 C19 M2 M3
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 W1 W2
152	Mineva Dairy	Minerva	B1 C1 C2 C3 M2 M3
153	Nestle Co.	Marysville	S6 S7
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9 M11 M17
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M1 M2 M7 M8 M11
<u>OKLAHOMA-40</u>			
62	Assoc. Milk Producers, Inc.	Oklahoma City	D1 D6
30	Assoc. Milk Producers, Inc.	Tulsa	B1 D1 D6 W3
87	Blaine Dairy Products Co.	Watonga	C3 M3
70	Burkey Creamery	Cushing	B1 B2 B4 P1 M18
607	Wilsey Bennett of Oklahoma, Inc.	Oklahoma City	P1
<u>OREGON-41</u>			
56	Coquille Valley Dairy Corp.	Bandon	C1
25	Farmers Coop. Cry.	McMinnville	B1 D1
41	Larsen's Cry.	Oregon City	B1 P1
34	Mayflower Farms	Portland	B1 D1 D6 D8
12	Raven Cry. Co.	Portland	P1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>PENNSYLVANIA-42</u>			
037	Atlantic Processing, Inc.	Allentown	C3 C12 D8 M3 M4 M8
221	Beatrice Foods Co.	Somerset	B1 D1 P1
228	Bishoff Waynesburg Cry. Co.	Waynesburg	B1 D3 P1
084	Borden Co.	Wellsboro	M1
440	Central Pennsylvania Milk Marketing Coop.	Reedsville	M1
229	L. D. Kallman, Inc. T/A Dairy Sales Corp.	Coatesville	P1
242	Dietrich Dairy Inc.	Reading	B1 D1 D4 M8
208	Dunnet, C. W. & Co.	Philadelphia	P1
319	Eastern Milk Producers Coop.	Grover	B1 D1 M1 M2 M8
301	Hans Rothenbuhler & Sons, Inc.	Corry	M1
406	*Holly Milk Coop.	Mt. Holly Springs	B1 D1 D4 D6 M1 M8 M9
190	Keller's Cry.	Harleysville	P1
458	Leprino Cheese Co.	So. Waverly	C17 M3
310	Mountain Milk Co.	Shippensburg	M1
417	Northeast Dairy Coop., Fed., Inc.	Middlebury Center	B1 D1 D4 D6 M1 M7 M8 M9 M13
082	Penn Dairies, Inc.	York	M1 M2 M7 M8 M9 M10
060	Ready Foods Products, Inc.	Philadelphia	M2 M7
230	Sommer Maid Cry.	Doylestown	P1
264	Sun-Re Cheese Corp.	Sunbury	C14
100	Zausner Foods, Inc.	New Holland	C10 C12
<u>SOUTH DAKOTA-46</u>			
206	Assoc. Milk Producers, Inc.	Freeman	D1 M2
245	Assoc. Milk Producers, Inc.	Gregory	M1
208	Assoc. Milk Producers, Inc.	Lake Preston	M1
243	Big Stone Cheese Co	Castlewood	M1
229	Big Stone Cheese Factory	Big Stone City	B1 B2 C1 C2 C17 C18 C19 C20 C21 C22 C30 C34 W2
155	Black Hills Milk Producers	Rapid City	B1 D1 D6
203	Bowdle Cry. Co., Inc.	Bowdle	B1
228	Cass-Clay Cry., Inc	Aberdeen	C3 M1 M3 W1
201	Corsica Cheese, Inc.	Corsica	C1 C3 C7 M3 W1
246	Dakota Cheese, Inc.	Mitchell	C1 C3 C5 C6 C16 C17 C18 M18
231	Ethan Dairy Products	Ethan	C3 M3
207	*Land O'Lakes, Inc.	Lake Norden	M2 D1
156	Land O'Lakes, Inc.	Sioux Falls	M1
111	*Land O'Lakes, Inc.	Volga	B3 D1 D6 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>SOUTH DAKOTA-46 (Con.)</u>			
219	Land O'Lakes, Inc.	Webster	M1
237	Mid-America Dairymen, Inc.	Pollock	C1 M3
240	Marolf Dakota Farms Cheese, Inc.	Sturgis	C1 C3 C4 C7 M3
247	Marolf Dakota Farms Cheese, Inc.	Sturgis	P10
	New Zealand Milk Producers, Inc.	Sioux Falls	P22 S5 S28
241	Rosebud Cheese Co.	Burke	C1 M3
212	Roslyn Cry. Co.	Roslyn	M1
215	Schiltz Foods, Inc.	Sisseton	B1
213	Scotland Dairy Coop.	Scotland	B1 C1
137	Terrace Park Dairy	Sioux Falls	B1 P1 M2
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1 M3
234	Valley Queen Cheese Co.	Milbank	C1 M3
238	Veblen Cheese Factory, Inc.	Veblen	C1 M3
<u>TENNESSEE-47</u>			
328	Avalon Cheese Co.	Ardmore	C1 C3 M3
323	Avalon Cheese Company	McMinnville	C3 M3
330	Cumberland Cry., Inc.	Nashville	B1 P1
313	Dairymen Inc.	Lewisburg	B1 D1 M2 M8
324	Kraft Foods	Fayetteville	C4 M3
316	Kraft Foods	Gallatin	C1 C2 M3
318	Kraft Foods	Greeneville	C3 M3
326	Pet, Inc.	Greeneville	M11
311	Rutherford Coop. Cry.	Murfreesboro	C3
327	Sugar Creek Foods	Chattanooga	B1 P1
312	Swift & Co.	Lawrenceburg	C1 M3
<u>TEXAS-48</u>			
1005	Assoc. Milk Producers, Inc.	El Paso	M2 M8
0905	Assoc. Milk Producers, Inc.	Muenster	C1 M3 W2 W3
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	B1 D1 D6 M2 M8
<u>UTAH -49</u>			
57	Cache Valley Dairy Assn.	Beaver	C1 M3
03	Cache Valley Dairy Assn.	Smithfield	P10
64	Clearfield Cheese Co.	Wellsville	P9
61	Gossner Cheese Factory	Logan	B1 C1 C4 C6 C7 P10
44	L. D. Schreiber Cheese Co., Inc.	Logan	P9 P10
60	Nelson-Ricks	Salt Lake City	P10
63	Western Dairy Coop., Inc. (DCI)	Richmond	B1 C3 D1
08	Western General Dairies	Ogden	B1 C1 D1 W3
	Ogden Division		
04	Wilsey Foods Inc.	Salt Lake City	P1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>VERMONT-50</u>			
25	Express Foods, Inc.	Fairfax	P18 P29
11	Grafton Village Cheese Co., Inc.	Grafton	C1 P10
03	Hood, H. P. & Sons	St. Albans	D1 M1 M2
40	Kraft Foods	Middlebury	C4 M3 M15
39	Kraft Foods	Troy	C1 C2 M3 M14 M15
41	Lucille Farm Products, Inc.	Swanton	C17 C18 M2
60	St. Albans Coop. Cry.	St. Albans	B1 D1 D6 D9 M8
<u>VIRGINIA-51</u>			
9410	Beatrice Foods Co. Valley Milk Producers Div.	Strasburg	B1
9412	Kraft Foods	Independence	C1 M3
9414	Pet Milk Co.	Abingdon	M1
<u>WASHINGTON-53</u>			
77	Commercial Creamery	Spokane	B1 P1 P24
62	Consolidated Dairy Products Co.	Spokane	D1 M2
11	Darigold Farms	Chehalis	C3 C7 P10 W1
48	Darigold Farms	Issaquah	B1 D1 D6 P1
03	*Darigold Farms	Lynden	D1 D6 M2
72	Olympia Cheese Company	Olympia	C3 C7 C17
75	Turner & Pease Co.	Seattle	P1
100	Washington Cheese Co.	Mt. Vernon	C3 C7 P10
<u>WISCONSIN-55</u>			
0363	A-G Coop. Cry.	Arcadia	C3 M3
1258	Alaska Farmers Coop.	Kewaunee	C1 C2 M3
0358	Alcam Cry. Co.	Richland	B1 M18
0310	Alto Coop. Cry. Astico Div.	Astico	M1
0112	Alto Coop. Cry.	Waupun	C3 M1 M3 W1
0305	Alto Coop. Cry., Westfield Div.	Westfield	C1 C2 M3
1528	Andersonville Coop. Dairy	Ashland	C3 M3
2108	Arpin Dairy	Arpin	C3 C17 C18 M3 W1
1949	Assoc. Milk Producers, Inc., Marathon-Clark District	Abbotsford	C3 M3
0483	Assoc. Milk Producers, Inc.	Belleville	M1
1226	Assoc. Milk Producers, Inc.	Blair	C1 C3 M1
0114	Assoc. Milk Producers, Inc.	Boyceville	D1 M1 M2
250	Assoc. Milk Producers, Inc. Catawba Division	Catawba	C3 M3
1515	Assoc. Milk Producers, Inc.	Coleman	M1
0152	Assoc. Milk Producers, Inc.	Madison	C3 M1 M3 W1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Con.)</u>			
0224	Assoc. Milk Producers, Inc.	Menasha	C3 M1 M3
0006	Assoc. Milk Producers, Inc.	Mt. Horeb	D1 M1 M2 M8 M9 S6
0425	Assoc. Milk Producers, Inc.	Portage	C32 P9 P10
0410	Assoc. Milk Producers, Inc.	Shullsburg	M1
0080	Assoc. Milk Producers, Inc.	Strum	M1
0001	Assoc. Milk Producers, Inc.	Turtle Lake	D1 M1 M2
1937	Bahl "A" Milk Co., Inc.	Fennimore	C1 C7 M1 M3
0495	Bamford Cheese Factory	Plymouth	C20 C21 M3
0123	Beatrice Foods Co., Wright & Wagner Div.	Beloit	C3 D1 M1 M2 M7 P15 P17 W1 W2
0140	Beechwood Cheese Co.	Adell	C5 C6 C7 M3
1038	Belle Plaine Cheese Factory	Shawano	C2 C3 M3
1265	Bellinger Dairy	Thorp	C3 M1 M3
0844	Biggs Cheese Co.	Argyle	C3 M3
0980	Biglow Cheese & Butter Factory	Avoca	B1 C3 C5 C6 C7 M3
0204	Borden Foods Co.	New London	C1 C2 C3 C4 M3 P10 W2
0487	Borden Foods Co.	Plymouth	P9 P10 P19 P24
1343	Bosstown Cheese Factory	Richland Center	C1 M3
0669	Branch Cheese Co.	Branch	C3 C17 M3
2171	Brill Coop. Cry.	Brill	C3 M3 W1
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
0949	Brookside Cheese Factory	Stratford	C1 M3 W1
0156	Brushville Cheese Factory	Pine River	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
0298	Burnett Dairy Cry.	Grantsburg	C1 C2 C17 C18
1849	Butternut Cheese Factory	Butternut	C3 M3
1700	Cady Cheese Factory	Wilson	C1 C2 C7 M3
0740	Carnation Co.	Oconomowoc	P7 S6 S7 S13
1710	Carr Valley Cheese Factory	LaValle	C1 M3
0257	Cassel Gardens Farmers Coop.	Marathon	C3 M3
0704	Cedar Grove Cheese Factory	Plain	C3 M3
0704	Cedar Valley Cheese, Inc.	Belgium	C17 C18
0138	Central Cheese & Butter Assn.	Rice Lake	C1 C2 M3
8-2958	Central Wisconsin Cheese and C/S	Marshfield	P10
0160	Chalet Cheese Coop.	Monroe	C1 C5 C8 M3
1109	Chaseburg Coop. Cry.	Chaseburg	C3 M3
1440	Cherry Grove Cheese Factory	Edgar	C3 M3 W15
1065	Cherryland Dairies	Casco	C1 C2 M3
1889	Chili Milk Pool Coop.	Chili	C3 M3 W15
0337	Clifton Farmers Coop. Cry.	Camp Douglas	M1
1477	Clover Belt Cheese Factory	Edgar	C2 C6 C17 M2 M3
0501	Clover Cream Dairy Products Co.	Marshfield	C3 C17 M3 W2
0956	Clover Hill Dairy Coop.	Stratford	C1 C3 M3 W1
0665	Cloverdale Cheese Factory	Marshfield	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Con.)</u>			
0871	Cloverleaf Cheese Factory	Neenah	C1 C2 M3
0451	Cloverleaf Cheese Factory	Stanley	C3 M3
0288	Connorsville Coop. Cry.	Downing	M1
0002	Consolidated Badger Coop.	Appleton	D1 M1 M2 M7 M8 S26
0526	Consolidated Badger Coop.	Green Bay	C3 M3
0075	Consolidated Badger Coop.	Iola	M1
1950	Consolidated Badger Coop.	Marshfield	C1 M1 M3
0115	Consolidated Badger Coop.	Medford	M1
0035	Consolidated Badger Coop.	Rice Lake	B1 B3 D1
0197	Consolidated Badger Coop.	Wittenberg	B1 M2 M8 M12 M19
0369	Coon Valley Coop. Cry.	Coon Valley	C2 M3
1413	Country Delight, Inc.	Fennimore	M1
0648	Crystal Lake Cheese Factory, Inc.	Comstock	C1 C2 C5 C6 C8 C37 M3
0289	Dairy Maid Coop.	Augusta	C3
0759	Deltown Chemurgic Corp.	Belleville	S4 S25 S28 W3
0145	Dorchester Cheese Co.	Dorchester	M1
0066	Dorman Co., Inc.	Monroe	P10
1349	Dupont Cheese Factory	Marion	C2 M3
1245	Duvall Farmers Cheese Coop.	Luxemburg	C1 M3
1289	East Krok Cheese Factory	Kewaunee	C1 C2 M3
1955	Eau Galle Cheese Factory	Eau Galle	C7 C20 C21 M3
0493	Edelweiss Cheese Co.	Marshfield	C3 M3
1025	Eiler's Cheese Factory	Depere	C1 C2 M3
365	Elk Creek Cheese Cry.	Independence	C1 C2 M3
0201	Ellisville Coop Dairy Assn.	Luxemburg	C1 C2 M3
0356	Ellsworth Coop. Cry.	Ellsworth	B1 C3 M1
1514	Elmdale Cheese Factory	Greenwood	C1 M3
0992	Elmwood Cheese Factory	Little Suamico	C2 C3 M3
0284	Elroy Community Dairy Coop.	Elroy	C3 M3
1498	Esedell Cheese Factory	Cadott	C3 M3
0878	Excelsior Dairy Assn.	Blue River	C1 M3
0353	F&A Dairy Products	Dresser	C17 C18 C21 M3 P14
0754	Fairview Cheese Factory	Bowler	C1 M3
0301	*Falls Dairy Co.	Jim Falls	C3 D1 M1 M3
0313	*Falls Dairy Co. (Foster Cry.)	Osseo	M1
0385	*Falls Dairy Co.	Stanley	M1
0101	Farmers Cry. Co. of Bangor	Bangor	C3 M3
0951	Farmer's Pride Cheese, Inc.	Arena	C2 C3 M3
1355	Fennimore Ranch Cheese Coop,	Fennimore	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Con.)</u>			
2122	Ferryville Cheese Factory	Ferryville	C1 C2 M3
1855	Foremost Blue Moon	Thorp	C3 C16 C36 C43 M1 M3
1012	Foremost Foods Co.	Medford	D2 P4 S4 W4
0773	Foremost Foods Company	Plover	W2 W3 W6 W11 W17
0747	Foremost Foods Co.	Waupun	W2
0164	Forest Spring Cheese Factory	Mt. Calvary	C1 C2 C6 C7 M3
0990	Four Corners Cheese Factory	Curtiss	C1 C2 M3
0750	Frankfort Cheese Factory	Edgar	C1 LC2 M3
2201	Frigo Cheese Corp.	Lena	C14 C15 C18 C20 C21 M1 M2 M3
1128	Frigo Cheese Corp.	Manawa	M1
0141	Frigo Cheese Corp.	Wyocena	C3 C16 M1
0157	Fritsch Cheese Factory	Cobb	C1 M3
1575	Gad Cheese Factory	Medford	C3 M3
0003	Galloway-West Co.	Fond du Lac	B1 B6 C1 C11 D1 D6 M1 M7 M10 S26 W3
1099	Gibbsville Cheese Factory	Sheboygan Falls	C1 C2 M3
1853	Golden Guernsey Coop.	Chilton	C3 C17 C18 M3 W1
0716	Golden Guernsey Dairy Coop. Osman Division	Newton	C1 C2 C6 C7 M3 W1
0368	Golden Guernsey Dairy Coop.	Pigeon Falls	C3 M1 M3
0184	Golden Guernsey Dairy Coop.	Waukesha	M1 M2
0653	Graf Cry. Co., Inc.	Zachow	B1 B2 B6 M19 P1
0151	Grand Meadow Coop. Dairy Co	Stratford	C3 M3
0093	Grande Cheese Co.	Darlington	M1
1520	Grass Lake Cheese Factory	Shawano	C1 C2 M3
0667	Green Valley Cheese Co.	Cecil	C1 M3 W1
1866	Greenwood Milk Products Coop.	Greenwood	C1 C2 C7 M3 W2
0991	Gruber Cheese Factory, Inc.	Spring Green	C3 M3 W1
0194	Halder Coop. Dairy	Mosinee	C3 M3
0196	Harris Cheese Factory	Unity	C1 C2 C3 M3
0834	Hatchville Cheese Factory	Menomonie	C3 M3
0512	Hay Hollow Cheese Factory	Blanchardville	C1 C5 C6 M3
1288	Hazelton Cheese Factory	Bagley	C1 M3
1444	Hemlock Cheese Factory	Greenwood	C3 M3
0271	Hernke Cheese Co.	Hilbert	P19 P24
0007	Hiawatha Valley Dairies Coop. Division of Golden Guernsey	Sparta	B1 D1 M1 M2 M7 M8 M12 M13 P1 S3
0676	Hicks Cheese Co.	Shullsburg	C3 M3
1512	Hillside Coop. Cheese Mfg.	Stratford	C3 M3
1808	Hillside Coop. Dairy	Denmark	C1 C2 M3
0706	Hillside Dairy	Stanley	C1 C2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Con.)</u>			
1196	Hoernke Cheese Factory	Merrill	C3 M3
0339	Hoffman Corners Coop. Cry.	Kendall	M1
2008	Homeland Dairy	Mauston	C1 C2 C6 M3
0280	Honey Bee Cheese Factory	Marathon	C1 C2 M3
0326	Hustler Coop. Cry.	Hustler	M1
0559	Inofood Corp.	Merrill	C44
1273	Irish Valley Cheese Factory	Plain	C1 C2 C6 M3
0977	Issar Cheese Factory	Seymour	C1 M3
1238	Kickapoo Valley Cheese Corp.	Sherry	P10
0048	Klondike Cheese Coop.	Monroe	C1 C2 C5 C6 C7 M3
2175	Knapp Cry.	Knapp	C1 C2 M3
1325	Kraft Foods	Antigo	C20 C21 M1 M3
0181	Kraft Foods	Milan	C20 M1 M3 W2
0311	Krakow Cheese Factory	Krakow	C1 M3
1401	Krause Dairy Corp.	Oconto Falls	C1 M1 M3 W1 W2
1747	LaFarge Cry. Co.	LaFarge	C1 C2 C7 M3
0635	Lakeside Cheese Factory	Kiel	C1 C2 M3 W1
0291	Lake-to-Lake Dairy Coop.	Denmark	B1 D1 D4 D6 M1 M7 M8 M13
0398	Lake-to-Lake Dairy Coop.	Kiel	C1 C2 C5 C7 M1 M3 P10
0413	*Land O'Lakes, Inc.	Eau Claire	D2 P3 P4 P15 S3 S7 S25 S28
0241	*Land O'Lakes, Inc.	Clear Lake	01 D2 D8 S1 S2 S3 S5 S16 S21 S23 S28 S34 S37 W3 W6
0295	Land O'Lakes, Inc.	Mondovi	M1
0057	Land O'Lakes, Inc., Cheese Div.	Spencer	P9 P10 P23 P24
1155	Laney Cheese Factory	Pulaski	C1 M3 W1
0524	Larson Cheese, Inc.	Juda	C1 C5 C6 C37 M3 W1
2124	Larson Cry. Co.	Gays Mills	C3 M3
0376	Level Valley Dairy Co.	West Bend	B1 B3 B5 M5 P1 P13
1556	Liberty Coop. Cheese	Kennan	C3 M3
1425	Liberty Pole Dairy Products	Viroqua	C3 M3
1499	Lincoln Center Coop. Dairy Co.	Marshfield	C1 M3 W2
2158	Livingston Creamery Co.	Livingston	C1 M3
1505	Lone Pine Cheese Factory	Platteville	C1 M3
0292	Lov-It-Cry. Co.	Green Bay	B1 B6 M18 P1
1039	Lugano Cheese Co.	Monroe	C1 C17 C18 M1 M3 W1
1522	Lynn Dairy	Granton	C1 C2 M3 W1
0139	Lynn Proteins	Granton	W1 W2 W15 W17

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Con.)</u>			
0307	Madison Dairy Produce Co.	Madison	B1 B6 M12 M13 P1
1551	Maple Grove Cheese Factory	Milladore	C1 C2 C3 M3
1484	Maple Hill Coop. Dairy Assn.	Boyd	C1 C2 M3
0764	Maple Ridge Coop. Cheese co	Boscobel	C3 M3
0058	Marathon Cheese Corp.	Marathon	P10
	Main Plant		
2919	Marathon Cheese Co.	Medford	P10
1092	Marshall Coop. Assn.	Conrath	C3 M3
0696	Masanz Dairy	Neillsville	C3 C6 M3
0325	Mauston Coop. Cry.	Mauston	C1 M3
0516	Mayer Cheese Co.	Browntown	C4 M3
1457	Meister Cheese Co.	Muscoda	C3 C6 C7 M3
0839	Meixelsperger Cheese Co., Inc.	Mineral Point	C1 C2 M3
0242	Messersmith Cheese Factory	Dodgeville	C3 C5 M3
0285	Mid-America Dairymen, Inc.,	Baldwin	M1 M2 M7
0300	Mid-America Dairymen, Inc.	Bloomer	C3 C17 M1 M2 M3 W1
0159	Mid-Port Cheese Factory	Cashton	C1 M3
1241	Midway Coop. Cheese Factory	Cashton	C3 M3
1554	Mill Creek Cheese Factory	Arena	C1 M3
0660	Milwaukee Cheese Co.	Monroe	C1 C2 C5 C6 C17 M3 W1
0652	Milwaukee Cheese Co.	Waunakee	M1
0436	Mindoro Coop. Cry. Assn.	Mindoro	C1 C2 C6 M1 M3
0447	Moquah Cheese Factory	Ashland	C3 M3
0886	Morgan Coop. Dairy Assn.	Oconto Falls	C1 C3 M1 M3
0306	Morrison Coop. Dairy	Greenleaf	C1 M3
1433	Mullins Cheese Inc.	Riplinger	C1 C2 M3
	Riplinger Div.		
0132	National Farmers Organization	Benoit	M1
0782	National Farmers Organization	Chetek	M1
0772	National Farmers Organization	Dickeyville	M1
0842	National Farmers Organization	Curtiss	M1
0046	National Farmers Organization	Elkhorn	M1
0773	National Farmers Organization	Neenah	M1
0794	National Farmers Organization	Sauk City	M1
0803	National Farmers organization	South Wayne	M1
0770	National Farmers Organization	Taylor	M1
0793	National Farmers Organization	Tomah	M1
0498	Nestle Co., Inc.	Hilbert	P9 P10 P19
1365	Neumann's Dairy	Brillion	C3 M3
2094	Newburg Corners Coop. Cheese Factory	Bangor	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Con.)</u>			
1525	North Hendren Coop. Dairy	Willard	C2 M3
0155	North Osborne Cheese Factory	Seymour	M3 W2
0340	Norwalk Cheese Coop.	Norwalk	C3 M3
0939	Oak Grove Cheese Factory	Clintonville	C1 C2 C3
0405	Osseo Coop. Cry. Co	Osseo	M1
0863	Outagamie Producers Coop.	Black Creek	C1 C2 C5 C30 M1 M3 W1 W2
0004	Pabst Farms, Inc.	Oconomowoc	D1
1163	Patrons Pride Cheese Factory	Athens	C1 C3
0445	Pauly Cheese Co., Div. of Swift & Co.	Green Bay	P9
6-125	Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10
0771	Penn Hollow Cheese Factory	Avoca	C1 C2 C3 C6 C7 M3
0701	Pine River Farmers Dairy Coop.	Merrill	C1 C3 M3
1797	Pine Valley Coop. Cheese Manufacturing Association	Edgar	C3 M3
1106	Pleasant Corners Cheese Factory	Suring	C1 C2 M3
1539	Pleasant View Cheese Factory	Appleton	C1 C2 M1 M3 W1
1271	Pleasant View Coop. Cry. Co.	Medford	C1 C2 M3
1313	Pleasant View Dairy	Loyal	C1 M3
2050	Potts Blue Star Cheese Factory	Denmark	C1 C2 M3 M17
1835	Preston Cheese Co.	Fennimore	C1 C44 M3
0124	Purity Cheese Co.	Mayville	M1
2030	Readstown Cry. Co.	Readstown	C3
2178	Red Mound Cheese Factory	De Soto	C3 M3
0723	Redville Dairy, Inc.	Greenwood	C1 C18 M2
3034	Ridgeview Industries	La Crosse	P3 P4 P5 P7 P8 P11 P12 P15 P16 P17 W17
1085	Rio Creek Coop. Cheese Co.	Rio Creek	C1 M3
0621	River Road Cheese Factory	Fredonia	C17 M3
0454	Rockbridge Cheese Factory	Richland Center	C1 M3
0931	Rogersville Cheese Factory, Inc.	Rosendale	C1 C17 C18 C21 M2 M3 W1
1458	Rose Brook Cheese Factory	Shawano	C2 M3
1330	Roselawn Cheese Factory	Colby	C3 M3
1061	Rosewood Dairy	Algoma	C1 C2 C5 C6 M3
1272	Rosiere Coop. Cheese Factory	Casco	C1 C2 M3
1156	Roy's Sanitary Dairy	Monroe	B1 B6 M18
1785	S & R Cheese Co.	Plymouth	C17 C18 C20 C21 M2 M3
0343	*Safeway Stores, Inc.	Durand	D2 P4 P7

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<u>WISCONSIN-55 (Con.)</u>			
2048	Sanitary Cry.	Boscobel	B1 C1 M18
0330	Sanitary Cry. Co.	Mineral Point	B1 M18
0010	Sanna Division, Beatrice Foods	Menomonie	B1 D1 D2 D4 D8 M1 M2 P4 P5 P7 P17 P24 S6 S7 S17 S18 S20
0777	Sanna Division, Beatrice Foods Company	Vesper	P7 P17 S6 S7 S5 S28
0491	Sargento Cheese Co., Inc.	Plymouth	P10
1076	Schlinsog Dairy, Inc.	Loyal	C1 C2 M3
0730	Schmitz Bear Valley Cheese Fy.	Hillpoint	C1 C2 C7 M3
0249	School Grove Dairy Coop.	Brillion	C3 M3 W1
0443	Schreiber, L. D. Cheese Co.	Green Bay	P9 P10 P19
0821	Schreiber, L. D. Cheese Co.	Wisconsin Rapids	P9
1795	Schultz Cry. Co.	Antigo	C1 C2 C3 M1 M3
0636	Silver & Lewis Cheese Co.	Monticello	C5 C6 M3 W1
1130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3 M3
0240	South Alma Cheese Factory	Alma Center	C17 M3
0832	South Side Cheese Factory	Fairchild	C1 LC7 C17 M3
2109	Springdale Cheese Factory	Viola	C3 M3
0172	Springside Cheese Corporation	Oconto Falls	C1 M3
1285	Star Valley Cry. Co.	Soldiers Grove	C1 M3
1350	Stella Cheese Co., Div. of Universal Foods	Brodhead	C17 M2 M3
2095	Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport	C17 C18 C20 C21 C22
1891	Stella Cheese Co., Div. of Universal Foods	Clayton	C16 C20 C21 C22 C34
2144	Stella Cheese Co., Div. of Universal Foods	Cumberland	C21 C34 C42 M1 M2 M3
2120	Stella Cheese Co., Div. of Universal Foods	Dodgeville	M1
1120	Steve's Cheese Co.	Denmark	C2 C17 M3 W1
0814	Sturm, A. & Sons, Inc.	Manawa	D2 P1 P2 P3 P4 P7
0475	Suennicht Cheese Co.	Loganville	C3 M3
1608	Summit Cheese Co.	Wilson	C1 C2 C3 M3 W2
1294	Sunset Coop. Cheese & Butter Co.	Wausau	C1
0823	Swiss Valley Farms	Gratiot	M1
0739	Sylvan Cheese Factory	Richland Center	C3 M3
0018	Taylor Cheese of Wisconsin, Inc.	Weyauwega	P10 P19 P34
0630	Thiry Daems Cheese Factory	Luxemburg	C3 M3
0341	Tolibia Cheese Inc.	Fond du Lac	C16 C18 M2 M3 P10
1434	Tonet Farmers Cheese Co., Inc.	Luxemburg	C1 C2 C7 M3
1197	Tramway Cheese Factory	Menomonie	C1 C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Con.)</u>			
1261	Twelve Corners Cheese Factory	Black Creek	C1 C2 M3 W1
1508	Twin Town Cheese Factory	Almena	C3 C20 C21 M2 M3 W2
	Plant #1		
1508	Twin Town Cheese Factory	Almena	C16 C36
	Plant #2		
1369	Unity Dairy Products	Unity	C2 M3
0527	Valley View Cheese Factory	South Wayne	C5 C6 M3
1074	Warner Creek Cheese Factory	Hillsboro	C3 C5 C6 M3
2126	West Prairie Cheese Factory	Viroqua	C3 M3
0372	Westby Coop. Cry.	Westby	B1 C3 C12 M1 M3 W1
0134	Western Dairy Products	Bloomer	P22 S25 S28 S29 W2 W3
1410	Weyauwega Milk Products, Inc.	Weyauwega	B1 C1 M1 M3 M18
0901	Weyauwega Star Dairy	Weyauwega	C2 C20 C21 M3
0095	Wheel of Swiss Chateau	Monroe	C5 C6 M3
0972	White Clover Cheese Factory	Sheboygan Falls	C1 C2 M3
0905	White Clover Dairy	Kuakwana	C1 C6 C30 M1 W6
1784	Wild Cherry Dairy	Thorp	C1 C2 C7 M3
1108	Wild Rose Cry. Coop.	Wild Rose	C1 C2 M3
0399	Wisconsin Dairies Coop.	Barron	C1 C2 C3 C5 C6 C7 M3
0350	Wisconsin Dairies Coop.	Clear Lake	M1
0294	Wisconsin Dairies Coop.	Cochrane	C3 M3
0820	Wisconsin Dairies Coop.	Lancaster	C1 C2 C6 C7 M3 W1 W2
0360	*Wisconsin Dairies Coop.	Reedsburg	B1 B2 D1 D6 M1 M8 P1 S26
0107	Wisconsin Dairies Coop.	Richland Center	C3 D8 M3 W1 W2 W3
0361	Wisconsin Dairies Coop.	Sauk City	D1 D4 M1 M2 M7 M8 P3 P15 S2 W2
0324	Wisconsin Dairies Coop.	Union Center	M1
1887	Wisconsin Dairy State	Rudolph	C1 C2 M1 M3 W1 W2 W15
0165	Wisconsin Multi-Cheese	Waukesha	P9
0015	Wisconsin Pride Cheese, Inc.	Soldiers Grove	C1 C2 C44 M3
0074	Wohlt Cheese Corp.	Fremont	P9
1008	Wohlt Cheese Corp.	Weyauwega	P9
1718	Wrightstown Milk Prod.	Wrightstown	M1
0304	John Wuethrich Cry. Co., Inc.	Greenwood	B1 B6 M18 P1
0627	Wyoming Valley Cheese Factory	Spring Green	C3 M3
0309	Zanders Cry., Inc.	Cross Plains	B1 M18 P1
0521	Zimmerman Cheese	South Wayne	C4 C6 M3
1365	Zipperer's Cheese	Brillion	C3 M3
<u>WYOMING-56</u>			
14	Custom Dried Foods	Afton	P23 P24

*USDA resident grading service provided.

LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$10.15 for each testing request or certificate issued.)

(a) Dry milk and related products:	
Total fat (ether extraction).....	3.70
Moisture	2.85
Titrateable acidity.....	1.40
Solubility index.....	1.90
Scorched particles.....	1.90
Bacterial plate count.....	3.70
Bacterial direct microscopic count	5.50
Flavor95
Whey protein nitrogen.....	9.25
Vitamin A.....	18.35
Alkalinity of Ash.....	20.30
Dispersibility	9.25
Coliform (solid media).....	3.70
Salmonella	14.75
Phosphatase	20.30
Oxygen	11.00
Density	1.40
(b) Condensed milk and related products:	
Fat (fat extraction).....	5.50
Total solids.....	3.70
Sugar (sucrose).....	20.30
Net Weight (per can).....	2.25
Flavor, color, body, texture.....	1.40
(c) Cheese and related products:	
Moisture	3.70
Moisture in duplicate.....	5.50
Total fat (ether extraction).....	6.45
Moisture and fat (dry basis) complete	10.15
(d) Butter and related products:	
Moisture	3.70
Fat	7.30
Salt	3.70
Complete Kohman analysis.....	11.00
Fat and moisture (same sample)	9.25
Flavor, odor, body, texture.....	1.90
Peroxide value.....	20.30
Free fatty acid.....	9.25
Yeast and mold.....	4.65
Proteolytic count.....	4.65
(e) Corn-Soya-Milk:	
Sieve test.....	3.70
Density	1.40
Bostwick—uncooked	4.65
Bostwick—cooked	9.25
Protein (Kjeldahl).....	9.25
Fat (Soxhlet).....	6.45
Moisture	2.85
Crude fiber.....	12.90
Flavor95

See page 35 for address and telephone of USDA laboratories at Chicago and San Francisco. Samples may be sent directly without prearrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$20.30 per hour. For tests not listed, arrangements should be made directly with Dr. J. L. Dizikes, Chemist-In-Charge.

DIRECTORY

Names and Addresses of Personnel Who May Be Contacted For Inspection,
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
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Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah, Washington, Wyoming	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u> R. F. Hedtke, Regional Supervisor Dairy Grading Branch, Dairy Division Agricultural Marketing Service, USDA 630 Sansome Street, Room 754 San Francisco, California 94111	AC 415 556-5585
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Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	<u>PLANT INSPECTION AND GRADING SERVICE</u> H. K. Linden, Regional Supervisor Dairy Grading Branch, Dairy Division Agricultural Marketing Service, USDA 110 South Fourth Street, Room 242 Minneapolis, Minnesota 55401	AC 612 725-2246
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*LABORATORY SERVICE

Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	<u>PLANT INSPECTION AND GRADING SERVICE</u> K. R. Olson, Regional Supervisor Dairy Grading Branch, Dairy Division Agricultural Marketing Service, USDA 610 South Canal St., Room 803 Chicago, Illinois 60607	AC 312 353-6680
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*LABORATORY SERVICE

Connecticut, Delaware, Florida, Georgia, Maine, Maryland, Massachusetts, New Hampshire, New Jersey, New York, Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	<u>PLANT INSPECTION AND GRADING SERVICE</u> L. C. Iverson, Regional Supervisor Dairy Grading Branch, Dairy Division Agricultural Marketing Service, USDA 100 South Clinton St., Room 1205 Syracuse, New York 13260	AC315 423-5325 (Commercial) 950-5325 (Government FTS)
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*LABORATORY SERVICE

Dr. J. L. Dizikes, Chemist-In-Charge Dairy Grading Branch Lab., AMS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525
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Dairy Grading Branch, Washington, D.C. Office

George W. Fry, Chief -----	202-447-3171
Lynn G. Boerger, Natl. Coordinator, Cheese Products -----	202-447-3195
Roland S. Golden, Natl. Coordinator, Resident Program -----	202-447-3195
Robert G. Semerad, Natl. Coordinator, Butter & Plant Insp. -----	202-447-3195
Lyle R. Tweten, Natl. Coordinator, Dried Products -----	202-447-3195

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